

Driving Directions

To Cephalon Corporate Headquarters
41 Moores Road
Frazer, PA 19355

From the North and East

- Take the Pennsylvania Turnpike West to the Valley Forge Interchange
- Immediately after going through the toll booth, follow signs for Route 202 South to West Chester
- Travel Route 202-Southbound to the Frazer-Route 401 Exit
- At the bottom of the ramp, turn right onto Route 401 and proceed a short distance to the traffic light
- At the light, turn right onto Moores Road
- Make the first left into the Westbrook Corporate Center–Cephalon Corporate Headquarters
- There will be signs indicating Visitor Parking

From the South

- Travel I-95 North to Wilmington. Exit onto Route 202 “Concord Pike” North toward Pennsylvania
- Continue North on Route 202
- Soon after crossing Route 926, follow signs to the Route 202-North by-pass and bear right
- Continue North on Route 202 and exit at Frazer/Route 401
- At the bottom of the ramp, turn left onto Route 401
- At the traffic light, turn right onto Moores Road
- Make the first left into the Westbrook Center—Cephalon Corporate Headquarters
- There will be signs indicating Visitor Parking

From Center City Philadelphia

- Take the Schuylkill Expressway (I-76-West) to Valley Forge
- At the King of Prussia Interchange, take the Exit for Route 202 South toward West Chester
- Travel Route 202-Southbound to the Frazer-Route 401 Exit
- At the bottom of the ramp, turn right onto Route 401 and proceed a short distance to the traffic light
- At the light, turn right onto Moores Road
- Make the first left into the Westbrook Corporate Center—Cephalon Corporate Headquarters
- There will be signs indicating Visitor Parking

From the West

- Take the Pennsylvania Turnpike Eastbound and exit at Downingtown/Lionville (Exit #23)
- Follow the signs for Route 100-Southbound
- At the traffic light at Route 113 “Uwchlan Avenue”, turn left from Route 100 onto Route 113
- At the traffic light at Route 401 “Conestoga Road,” turn right onto Route 401
- Travel several miles, and continue through a traffic light at Phoenixville Pike
- At the next light, turn left onto Moores Road
- Take the first left into the Westbrook Corporate Center—Cephalon Corporate Headquarters
- There will be signs indicating Visitor Parking

Driving Directions

To Cephalon Research & Development Headquarters
145 Brandywine Parkway
West Chester, PA 19380

From the North and East

- Continue Southbound on Route 202 (beyond Cephalon Corporate Headquarters) and exit at Boot Road
- At the top of the ramp, turn left onto Boot Road – traffic light #1
- Travel through traffic light #2 (the Route 202-N ramp)
- Traffic light #3 is the intersection of Boot/Greenhill Roads; a firehouse is on the corner
- At traffic light #4, turn right onto Wilson Drive into the Brandywine Business Park
- Go through the traffic light at Airport Road
- Turn right onto Brandywine Parkway (before you arrive at QVC)
- The Cephalon R&D Entrance is ahead on the right
- Visitor Parking is in the cul-de-sac

From the South

- Travel I-95 North to Wilmington. Exit onto Route 202 “Concord Pike” North toward Pennsylvania
- Continue North on Route 202
- Soon after crossing Route 926, follow signs to the Route 202-North by-pass and bear right
- Continue North on Route 202 and exit at Boot Road. Turn right onto Boot Road
- Proceed through the intersection of Boot/ Greenhill Roads; a firehouse is on the corner
- At the next traffic light, turn onto Wilson Drive into the Brandywine Business Park
- Go through the traffic light at Airport Road
- Turn right onto Brandywine Parkway (before you arrive at QVC)
- The Cephalon R&D Entrance is ahead on the right
- Visitor Parking is in the cul-de-sac

From Center City Philadelphia

- Take the Schuylkill Expressway (I-76-West) to Valley Forge
- At the King of Prussia Interchange, take the Exit for Route 202 South toward West Chester
- Continue Southbound on Route 202 (beyond Cephalon Corporate Headquarters) and exit at Boot Road
- At the top of the ramp, turn left onto Boot Road - traffic light #1
- Travel through traffic light #2 (the Route 202-N ramp)
- Traffic light #3 is the intersection of Boot/Greenhill Roads; a firehouse is on the corner
- At traffic light #4, turn right onto Wilson Drive into the Brandywine Business Park
- Go through the traffic light at Airport Road
- Turn right onto Brandywine Parkway (before you arrive at QVC)
- The Cephalon R&D Entrance is ahead on the right
- Visitor Parking is in the cul-de-sac

Driving Directions

To Cephalon Research & Development Headquarters
145 Brandywine Parkway
West Chester, PA 19380

From the West

- Take the Pennsylvania Turnpike Eastbound and exit at Downingtown/Lionville (Exit #23)
- Follow the signs for Route 100-Southbound
- On Route 100-S, travel across U.S. 30 and then under Route 202
- From the right lane, follow signs for West Chester/Route 100-S. Route 100-S will bear to the right
- At the top of the hill there will be a traffic light and a gas station on the corner of Boot Road - turn left
- Follow Boot Road (passing Deveraux School on the right)
- Traffic light #1 is at Phoenixville Pike/Boot Road
- Traffic lights #2 & #3 will be the on and off ramps of Route 202-N/S
- Traffic light #4 is the intersection of Boot/Greenhill Roads. A firehouse is on the corner
- At traffic light #5, turn right onto Wilson Drive into the Brandywine Business Park
- Go through the traffic light at Airport Road
- Turn right onto Brandywine Parkway (before you arrive at QVC)
- The Cephalon R&D Entrance is ahead on the right
- Visitor Parking is in the cul-de-sac

Driving Directions

**To Cephalon CSC Site
383 Phoenixville Pike
Malvern, PA19355**

- Follow the directions to Cephalon Corporate Headquarters
- From Route 202, take the Frazer/Route 401 Exit
- At the bottom of the ramp, turn onto Route 401 Westbound and proceed through traffic light #1 (Moores Road)
- At traffic light #2, turn right onto Phoenixville Pike
- You will pass Great Valley High School on the right
- Proceed through the next traffic light at Lee Boulevard/Spring Mill Drive
- Turn right at the Great Valley Corporate Center 333-395 sign and make an immediate left
- Cephalon CSC is #383—immediately in front of you
- Visitor Parking is in front of the building